

BioMed Flex 80A

For Flexible, Biocompatible, Transparent Medical Devices and Models

BioMed Flex 80A Resin is a firm, flexible, medical-grade material for applications requiring durability, biocompatibility, and transparency. This ISO 10993 and USP Class VI certified material is made in an FDA-registered, ISO 13485 facility and can be used in applications for long-term skin (> 30 days), and short-term mucosal membrane contact (< 24hrs).

Flexible Biocompatible Medical Devices

Firm Tissue Models to Assist in Surgeries



FLBMFL01

* May not be available in all regions

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To the best of our knowledge the information contained herein is accurate. However, Formlabs, Inc. makes no warranty, expressed or implied, regarding the accuracy of these results to be obtained from the use thereof.

MATERIAL PROPERTIES DATA

BioMed Flex 80A

	METRIC ¹	IMPERIAL ¹	METHOD
	Post-Cured ²	Post-Cured ²	
Mechanical Properties			
Ultimate Tensile Strength ³	7.2 MPa	1040 psi	ASTM D 412-06 (A)
Stress at 50% Elongation	2.6 MPa	377 psi	ASTM D 412-06 (A)
Stress at 100% Elongation	4.5 MPa	653 psi	ASTM D 412-06 (A)
Elongation at Break	135 %	135 %	ASTM D 412-06 (A)
Tear Strength ⁴	22 kN/m	125 lbf/in	ASTM D 624-00
Shore Hardness	77 - 80A	77 - 80A	ASTM 2240
Compression Set 23 °C for 22 hours	24.7 %	24.7 %	ASTM D 395-03 (B)
Compression Set 70 °C for 22 hours	5.3 %	5.3 %	ASTM D 395-03 (B)
Bayshore Resilience	29 %	29 %	ASTM D2632
Thermal Properties			
Glass transition tempreature (Tg)	37 °C	99 °F	DMA
Disinfection Compatibility			
Chemical Disinfection	70% Isopropyl Alcohol for 5 minutes		

Samples printed with BioMed Flex 80A Resin have been evaluated in accordance with the following biocompatibility endpoints:

ISO Standard	Description ³
ISO 10993-5:2009	Met requirements of test
ISO 10993-23:2021	Met requirements of test
ISO 10993-10:2021	Met requirements of test
USP <88> Biological Reactivity Tests, In-vivo	USP Class VI Certified

The product was developed and is in compliance with the following ISO Standards:

ISO Standard	Description
EN ISO 13485:2016	Medical Devices – Quality Management Systems – Requirements for Regulatory Purposes
EN ISO 14971:2012	Medical Devices – Application of Risk Management to Medical Devices

¹ Material properties can vary with part geometry, print orientation, print settings and temperature.

² Data was obtained from parts printed using Form 3B, 100 µm, BioMed Flex 80A Resin settings, and using the BioMed Flex 80A MFG guide.

³ Tensile testing was performed after 3+ hours at 23 °C, using a Die C specimen cut from sheets.

⁴ Tear testing was performed after 3+ hours at 23 °C, using a Die C tear specimen directly printed

SOLVENT COMPATIBILITY

BioMed Flex 80A

Percent weight gain over 24 hours for a printed and post-cured 1 x 1 x 1 cm cube immersed in respective solvent:

Solvent	24 hr weight gain, %	Solvent	24 hr weight gain, %
Acetic Acid 5%	1.42	Isooctane (aka gasoline)	9
Acetone	65.3	Mineral oil (light)	0.4
Isopropyl Alcohol	25.9	Mineral oil (Heavy)	0.2
Bleach ~5% NaOCl	0.5	Salt Water (3.5% NaCl)	0.5
Butyl Acetate	97.5	Sodium Hydroxide solution (0.025% PH 10)	0.6
Diesel Fuel	5.1	Water	0.6
Diethyl Glycol Monomethyl Ether	30.9	Xylene	112.5
Hydraulic Oil	2.5	Strong Acid (HCl conc)	37.3
Skydrol 5	28.1	Tripropylene Glycol Methyl Ether (TPM)	31.2
Hydrogen peroxide (3%)	0.7		