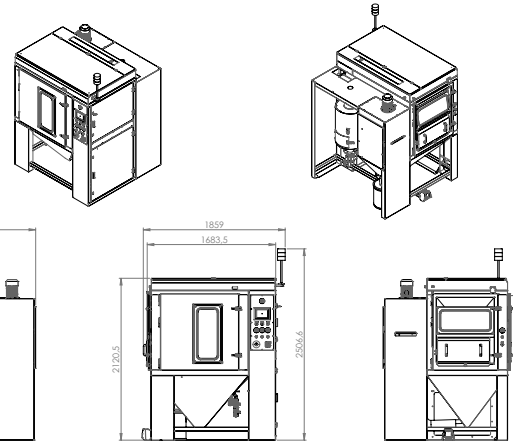


AUTOMATED INDUSTRIAL DEPOWDERING & SHOT BLASTING SYSTEM

FOOTPRINT



CERTIFICATIONS

The POSTPRO DP PRO is CE and ATEX certified.



SYSTEM DESCRIPTION:

The POSTPRO DP PRO is constructed as one compact unit, incorporating the blasting area and cyclone to minimize the machine footprint. The cabinet is front loading at an ergonomic working height.

TECHNICAL SPECIFICATIONS:

Description	EU	US
External Dimensions (w x d x h):	1,700 x 1,800 x 2,500 mm	67 x 71 x 98 in
Front Door Openings:	1,100 x 970 mm	44 x 39 in
Manual Blasting Door Opening:	875 x 970 mm	35 x 39 in
Blasting Chamber Dimensions:	1,287 x 1,050 x 1,100 mm	51 x 42 x 44 in
Manual Blasting Area:	420 x 1,000 x 1,100 mm	17 x 40 x 44 in
Basket with Lining:		
• Dimensions	Ø 500 x 320 mm	Ø 20 x 12.5 in
• Approx. Volume (depends on size and form of products)	20 liter	20 liter
• Maximum load	20 kg	44 lbs
Blast Guns Basket (2 pieces):	Hardened blast guns with boron carbide nozzles (Ø 8mm)	Hardened blast guns with boron carbide nozzles (Ø 0.3 in)
Filter Cartridges (polyester, M-class):	2 filter cartridges of 4 m ² each	2 filter cartridges of 4 m ² each
Capacity Ventilator:	900 m ³ /h (1.1 kW)	52cfm (1.1kW)
Dust Emission:	< 1.8 mg/Nm ³	< 1.8 mg/Nm ³
Option: HEPA filter with dust emission of:	< 0.1 mg/Nm ³	< 0.1 mg/Nm ³
ATEX Classification:	class II 3/-D T125°C	class II 3/-D T125°C
Lighting:	LED light 50 Watt	LED light 50 Watt
Electrical Connection:	3 x 400V, 50hz, earth and zero, 25A	3 x 480V + Earth, 60Hz, 25A
Total Power Consumption:	3.0 kW	3.6 kW
Min. Pneumatic Flow Rate:	Minimum 2.02m ³ /min	Minimum 71.3 cfm
Cabin Weight (complete):	ca. 1,000 kg	Ca. 2,205 lbs
Pneumatic Connection/Pressure:	3/4 inch air supply hose, 6 bar	3/4 inch air supply hose, 6 bar

CONSUMABLES:

Suitable for all common abrasives and surface finishing media such as glass beads, polybeads, corundum, ceramics, nut shells, plastics and fine sizes of stainless steel and steel.

BASKET:

The steel basket has built in dividers to aid the rotation of parts. A soft lining is also supplied for delicate parts.

ANGLE ADJUSTMENT & NOZZLE HOLDER:

The basket tipping angle is electronically actuated and can be adjusted for different geometries and loads. After the cleaning cycle, the nozzle assembly is automatically lifted allowing the operator to easily unload the machine.

IONIZATION:

Equipped with an ionization unit to reduce static electricity within the blasting processes, thus resulting in 'dust free' products with no need for any additional clean steps once the process has finished.



HMI / TOUCHSCREEN:

Programmable recipes and parameters can be created and stored via the touch screen interface. The automatic blasting pressure can also be adjusted via the HMI, as well as via the pressure regulator, so that different presets can be used for each recipe.



CYCLONE:

Built in cyclone for efficient blast media cleaning and dust separation, resulting in longer media life.

EXTRACTION:

A ventilator system with a high extraction rate has been installed to prevent dust build up in the blasting chamber and improve visibility. Filters are cleaned automatically with an adjustable cleaning pressure to suit different media and applications.

DUST BIN:

The dust from the filter unit is collected in a sealed dust bin for quick and clean waste removal.



MANUAL BLASTING:

The POSTPRO DP PRO has a dedicated blast gun for manual blasting. The manual blasting gun can be accessed via the side door. The manual blasting area has independent controls for blast pressure and a separate blow off gun to clean parts.

