



postproduo MAX

SPECIFICATION SHEET

SUBJECT TO CHANGE

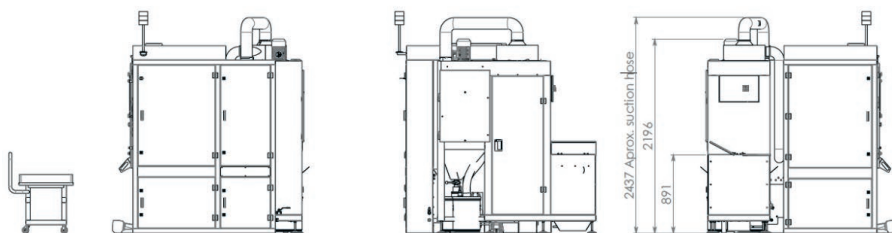
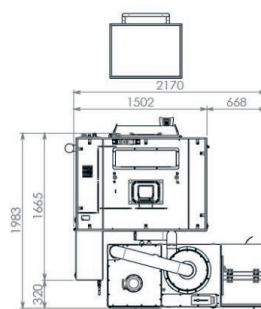
POWERED BY CONTINUOUS TUMBLE
BELT TECHNOLOGY, POSTPRO
DUO MAX IS A FULLY AUTOMATED
DEPOWDERING & SURFACE BLASTING
SYSTEM DESIGNED FOR MAXIMUM
THROUGHPUT.

CERTIFICATIONS

The PostPro Duo MAX is CE and ATEX certified and is designed to be used in processes where the consumable media and dust generated may be combustible. ATEX certified to Class II 3/-D T125°C.

FOOTPRINT

Safe and robust industrial technology with a compact design to reduce floor space.



TECHNICAL SPECIFICATIONS

Description	EU	US
External Dimensions	2,170 x 1,983 x 2,437 mm	64 x 68 x 99 in
Front Door Opening	770 x 1,075 mm	30 x 42 in
Processing Belt - Dimensions	Ø590 x 740 mm	Ø23 x 30 in
Processing Belt - Volume	50 Litre (Part dependent)	50 Litre (Part dependent)
Processing Belt - Maximum Load	30 Kg	66 lbs
Blast Guns	3 x Hardened blast guns with boron carbide nozzles (Ø 8 mm)	3 x Hardened blast guns with boron carbide nozzles (Ø 8 mm)
Filter Cartridges	2 x Polyester, M-Class, 4 m ²	2 x Polyester, M-Class, 4 m ²
Ventilator Capacity	800 m ³ /h (1,1 kW)	52 cfm (1,1 kW)
Dust Emission with HEPA Filter	< 0,1 mg/Nm ³	< 0,1 mg/Nm ³
Dust Emission without HEPA Filter	< 1,8 mg/Nm ³	< 1,8 mg/Nm ³
ATEX Classification	class II 3/-D T125°C	class II 3/-D T125°C
Electrical Connection	3 x 400V, 50 Hz, earth and neutral, 25A	3 x 480V, 60 Hz, earth and neutral, 25A
Total Power Consumption	3.6 kW	3.6 kW
Minimum Pneumatic Flow Rate	3.0m ³ /min	106 cfm
Cabin Weight	2,400 Kg	5,291 lbs

SYSTEM DESCRIPTION

The PostPro Duo MAX consists of two units, a blasting cabinet, and a media reclaim cabinet. By utilising a dedicated reclaim cabinet, the DP Duo MAX is capable of running two different medias to achieve depowdered and surface-blasted parts automatically in one machine.

The cabinet is front loading at an ergonomic working height with the possibility to allow for automatic loading and unloading.

CONTINUOUS TUMBLE BELT

Powered by continuous tumble belt technology for maximum throughput and process flexibility, the PostPro Duo MAX has a 50 Liter processing volume and has been designed for use in large batch and/or large component production runs.

Reversible belt control enables automatic loading and unloading of parts to and from the transport container.



NOZZLE MOVEMENT

3 blast nozzles are attached to a moving arm for complete blast area coverage and to reduce the process time for maximum throughput.

IONIZATION

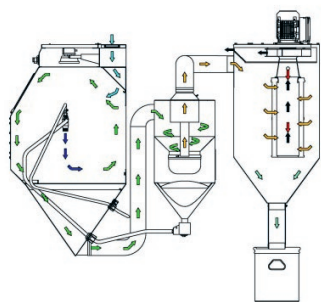
Equipped with an ionization unit to reduce static electricity within the blasting process results in 'dust free' products with no need for any additional cleaning steps once the process has finished.



HMI / TOUCHSCREEN

Equipped with a Siemens S7-1200 PLC, the PostPro Duo MAX can be connected with external Manufacturing Execution Systems.

Programmable recipes and parameters can be created, edited and stored via the touch screen interface.



MEDIA RECLAIM CABINET

The dedicated media reclaim cabinet utilises a vibrating sieve to effectively clean and separate multiple blast medias along with the waste printing powder.

EXTRACTION

A ventilator system with a high extraction rate has been installed to prevent dust build up in the blasting chamber and improve visibility. Filters are cleaned automatically with an adjustable cleaning pressure to suit different media and applications.

DUST BIN

The dust from the filter unit is collected in a sealed dust bin for quick and clean waste removal.

CONSUMABLES

Suitable for all common abrasives and surface finishing media such as glass beads, polybeads, corundum, ceramics, nut shells, plastics and fine sizes of stainless steel and steel.



CONTACT INFORMATION

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