

PA Blue Metal Detectable

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2020/878

colorFabb
Fabulous 3D printing filament

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Version: 1.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture
Trade name : PA Blue Metal Detectable
Type of product : Polymers
Product group : Trade product

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Industrial/Professional use spec : For professional use only
Use of the substance/mixture : Thermoplastic filament (FDM 3D printing)
Function or use category : Plastic articles

1.2.2. Uses advised against

Restrictions on use : Pharmaceuticals, Medical devices

1.3. Details of the supplier of the safety data sheet

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Bremweg , 7
NL- 5951 DK Belfeld
T + 31 (0)77 - 466 40 15 - F + 31 (0)77 - 397 14 14
support@colorfabb.com - www.colorfabb.com
E-mail address of competent person responsible for the SDS : sds@clapit.de

1.4. Emergency telephone number

Emergency number : 0049 2153 12 996 55 (Mo-Fr 10:00-18:00)

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008

Not classified

Adverse physicochemical, human health and environmental effects

To our knowledge, this product does not present any particular risk, provided it is handled in accordance with good occupational hygiene and safety practice.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008

EUH-statements : EUH210 - Safety data sheet available on request.
EUH212 - Warning! Hazardous respirable dust may be formed when used. Do not breathe dust.

2.3. Other hazards

Contains no PBT/vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

Other information : This product is exempted from labelling according to Regulation (EC) No 1272/2008.

The mixture does not contain substance(s) included in the list established in accordance with Article 59(1) of REACH for having endocrine disrupting properties, or is not identified as having endocrine disrupting properties in accordance with the criteria set out in Commission Delegated Regulation (EU) 2017/2100 or Commission Regulation (EU) 2018/605 at a concentration equal to or greater than 0,1 %

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

| Name | Product identifier | % | Classification according to Regulation (EC) No. 1272/2008 |
|---|---|-----------|---|
| Titanium dioxide substance with national workplace exposure limit(s) (GB) | CAS-No.: 13463-67-7 EC-No.: 236-675-5 EC Index-No.: 022-006-002 | 0,1 - < 1 | Carc. 2, H351 |

Full text of H- and EUH-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general : Get medical advice/attention if you feel unwell.
First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing.
First-aid measures after skin contact : Wash skin with plenty of water.
First-aid measures after eye contact : Rinse eyes with water as a precaution.
First-aid measures after ingestion : Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

No additional information available

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam.
Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Hazardous decomposition products in case of fire : Toxic fumes may be released.

5.3. Advice for firefighters

Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Emergency procedures : Ventilate spillage area.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".

6.2. Environmental precautions

Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Mechanically recover the product.
Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Not expected to present a significant hazard under anticipated conditions of normal use.
Precautions for safe handling : Ensure good ventilation of the work station. Wear personal protective equipment.
Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product.

7.2. Conditions for safe storage, including any incompatibilities

Storage conditions : Store in a well-ventilated place. Keep cool.

7.3. Specific end use(s)

Thermoplastic filament (FDM 3D printing).

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

Titanium dioxide (13463-67-7)

United Kingdom - Occupational Exposure Limits

| | |
|-----------------------|--|
| Local name | Titanium dioxide |
| WEL TWA (OEL TWA) [1] | 4 mg/m ³ respirable 10 mg/m ³ total inhalable |
| Regulatory reference | EH40/2005 (Fourth edition, 2020). HSE |

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

8.2.2. Personal protection equipment

8.2.2.1. Eye and face protection

Eye protection:

Safety glasses

8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing

Hand protection:

Protective gloves

8.2.2.3. Respiratory protection

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

| | |
|---|---|
| Physical state | : Solid |
| Colour | : Blue. |
| Appearance | : Thermoplastic filament. |
| Odour | : characteristic. |
| Odour threshold | : Not available |
| Melting point | : Not available |
| Freezing point | : Not applicable |
| Boiling point | : Not available |
| Flammability | : Non flammable. |
| Explosive limits | : Not applicable |
| Lower explosion limit | : Not applicable |
| Upper explosion limit | : Not applicable |
| Flash point | : Not applicable |
| Auto-ignition temperature | : Not applicable |
| Decomposition temperature | : $\approx 250\text{ }^{\circ}\text{C}$ |
| pH | : Not available |
| pH solution | : Not available |
| Viscosity, kinematic | : Not applicable |
| Solubility | : Not available |
| Partition coefficient n-octanol/water (Log Kow) | : Not available |
| Vapour pressure | : Not available |
| Vapour pressure at 50°C | : Not available |
| Density | : Not available |
| Relative density | : Not available |
| Relative vapour density at 20°C | : Not applicable |
| Particle size | : Not available |
| Particle size distribution | : Not available |
| Particle shape | : Not available |
| Particle aspect ratio | : Not available |
| Particle aggregation state | : Not available |
| Particle agglomeration state | : Not available |
| Particle specific surface area | : Not available |
| Particle dustiness | : Not available |

9.2. Other information

9.2.1. Information with regard to physical hazard classes

Dust deflagration index : < bar-m/s

9.2.2. Other safety characteristics

No additional information available

SECTION 10: Stability and reactivity

10.1. Reactivity

The product is non-reactive under normal conditions of use, storage and transport.

10.2. Chemical stability

Stable under normal conditions.

10.3. Possibility of hazardous reactions

No dangerous reactions known under normal conditions of use.

10.4. Conditions to avoid

None under recommended storage and handling conditions (see section 7).

10.5. Incompatible materials

No additional information available

10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

Titanium dioxide (13463-67-7)

| | |
|---------------|--|
| LD50 oral rat | > 5000 mg/kg bodyweight Animal: rat, Animal sex: female, Guideline: OECD Guideline 425 (Acute Oral Toxicity: Up-and-Down Procedure), Guideline: EPA OPPTS 870.1100 (Acute Oral Toxicity) |
|---------------|--|

Skin corrosion/irritation : Not classified

Titanium dioxide (13463-67-7)

| | |
|----|---|
| pH | 7 |
|----|---|

Serious eye damage/irritation : Not classified

Titanium dioxide (13463-67-7)

| | |
|----|---|
| pH | 7 |
|----|---|

Respiratory or skin sensitisation : Not classified
Germ cell mutagenicity : Not classified
Carcinogenicity : Not classified
Reproductive toxicity : Not classified
STOT-single exposure : Not classified
STOT-repeated exposure : Not classified
Aspiration hazard : Not classified

PA Blue Metal Detectable

| | |
|----------------------|----------------|
| Viscosity, kinematic | Not applicable |
|----------------------|----------------|

11.2. Information on other hazards

No additional information available

SECTION 12: Ecological information

12.1. Toxicity

| | |
|---|---|
| Ecology - general | : The product is not considered harmful to aquatic organisms nor to cause long-term adverse effects in the environment. |
| Hazardous to the aquatic environment, short-term (acute) | : Not classified |
| Hazardous to the aquatic environment, long-term (chronic) | : Not classified |
| Not rapidly degradable | |

Titanium dioxide (13463-67-7)

| | |
|----------------------|--|
| LC50 - Fish [1] | 155 mg/l Test organisms (species): other:Japanese Medaka |
| EC50 - Crustacea [1] | 19.3 mg/l Test organisms (species): Daphnia magna |
| EC50 - Crustacea [2] | 27.8 mg/l Test organisms (species): Daphnia magna |
| EC50 72h - Algae [1] | > 100 mg/l Test organisms (species): Pseudokirchneriella subcapitata (previous names: Raphidocelis subcapitata, Selenastrum capricornutum) |
| NOEC (chronic) | ≥ 2.92 mg/l Test organisms (species): Daphnia magna Duration: '21 d' |

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

No additional information available

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

No additional information available

SECTION 13: Disposal considerations

13.1. Waste treatment methods

| | |
|-----------------------------------|--|
| Waste treatment methods | : Dispose of contents/container in accordance with licensed collector's sorting instructions. |
| European List of Waste (LoW) code | : 15 01 10* - packaging containing residues of or contaminated by dangerous substances 16 01 19 - Plastic |

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

14.1. UN number or ID number

| | |
|---------------|-----------------|
| UN-No. (ADR) | : Not regulated |
| UN-No. (IMDG) | : Not regulated |
| UN-No. (IATA) | : Not regulated |
| UN-No. (ADN) | : Not regulated |
| UN-No. (RID) | : Not regulated |

14.2. UN proper shipping name

| | |
|-----------------------------|-----------------|
| Proper Shipping Name (ADR) | : Not regulated |
| Proper Shipping Name (IMDG) | : Not regulated |
| Proper Shipping Name (IATA) | : Not regulated |
| Proper Shipping Name (ADN) | : Not regulated |

Proper Shipping Name (RID) : Not regulated

14.3. Transport hazard class(es)

ADR

Transport hazard class(es) (ADR) : Not regulated

IMDG

Transport hazard class(es) (IMDG) : Not regulated

IATA

Transport hazard class(es) (IATA) : Not regulated

ADN

Transport hazard class(es) (ADN) : Not regulated

RID

Transport hazard class(es) (RID) : Not regulated

14.4. Packing group

Packing group (ADR) : Not regulated

Packing group (IMDG) : Not regulated

Packing group (IATA) : Not regulated

Packing group (ADN) : Not regulated

Packing group (RID) : Not regulated

14.5. Environmental hazards

Dangerous for the environment : No

Marine pollutant : No

Other information : No supplementary information available

14.6. Special precautions for user

Overland transport

Not regulated

Transport by sea

Not regulated

Air transport

Not regulated

Inland waterway transport

Not regulated

Rail transport

Not regulated

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

Contains no substance(s) listed on REACH Annex XVII (Restriction Conditions)

REACH Annex XIV (Authorisation List)

Contains no substance(s) listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Contains no substance(s) listed on the PIC list (Regulation EU 649/2012 concerning the export and import of hazardous chemicals)

POP Regulation (Persistent Organic Pollutants)

Contains no substance(s) listed on the POP list (Regulation EU 2019/1021 on persistent organic pollutants)

Ozone Regulation (1005/2009)

Contains no substance(s) listed on the Ozone Depletion list (Regulation EU 1005/2009 on substances that deplete the ozone layer)

Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

| Abbreviations and acronyms: | |
|-----------------------------|---|
| ADN | European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways |
| ADR | European Agreement concerning the International Carriage of Dangerous Goods by Road |
| ATE | Acute Toxicity Estimate |
| BCF | Bioconcentration factor |
| BLV | Biological limit value |
| BOD | Biochemical oxygen demand (BOD) |
| COD | Chemical oxygen demand (COD) |
| DMEL | Derived Minimal Effect level |
| DNEL | Derived-No Effect Level |
| EC-No. | European Community number |
| EC50 | Median effective concentration |
| EN | European Standard |
| IARC | International Agency for Research on Cancer |
| IATA | International Air Transport Association |
| IMDG | International Maritime Dangerous Goods |
| LC50 | Median lethal concentration |
| LD50 | Median lethal dose |
| LOAEL | Lowest Observed Adverse Effect Level |
| NOAEC | No-Observed Adverse Effect Concentration |
| NOAEL | No-Observed Adverse Effect Level |
| NOEC | No-Observed Effect Concentration |
| OECD | Organisation for Economic Co-operation and Development |
| OEL | Occupational Exposure Limit |
| PBT | Persistent Bioaccumulative Toxic |
| PNEC | Predicted No-Effect Concentration |
| RID | Regulations concerning the International Carriage of Dangerous Goods by Rail |
| SDS | Safety Data Sheet |
| STP | Sewage treatment plant |
| ThOD | Theoretical oxygen demand (ThOD) |
| TLM | Median Tolerance Limit |

| Abbreviations and acronyms: | |
|-----------------------------|--|
| VOC | Volatile Organic Compounds |
| CAS-No. | Chemical Abstract Service number |
| N.O.S. | Not Otherwise Specified |
| vPvB | Very Persistent and Very Bioaccumulative |
| ED | Endocrine disrupting properties |

| Full text of H- and EUH-statements: | |
|-------------------------------------|--|
| Carc. 2 | Carcinogenicity, Category 2 |
| EUH210 | Safety data sheet available on request. |
| EUH212 | Warning! Hazardous respirable dust may be formed when used. Do not breathe dust. |
| H351 | Suspected of causing cancer. |

The classification complies with : ATP 12

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.